

REPAIR PROCEDURE

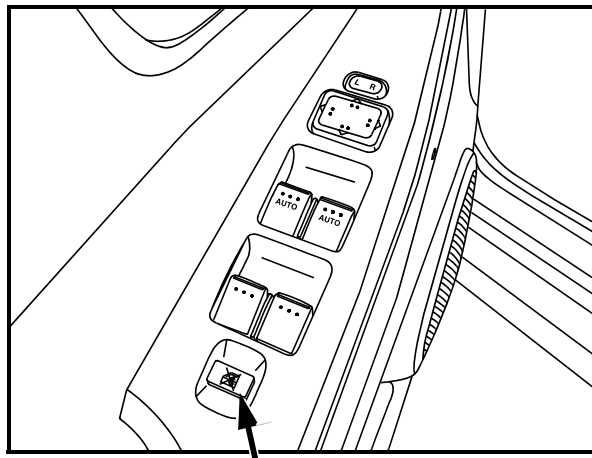
1. Verify customer concern.
2. Replace Body Control Module (BCM) according to Mazda6 Workshop Manual (section 09-40 BODY CONTROL MODULE (BCM) REMOVAL/INSTALLATION) or CX-7 Workshop Manual (section 09-40 BODY CONTROL MODULE (BCM) REMOVAL/INSTALLATION).
3. Verify repair.
4. After battery is reconnected, complete the "Power Window Initialization Procedure" to ensure windows "auto up/down" feature functions properly.

NOTE: Please inform the customer the RKE transmitter will now work when the UNLOCK button is pushed TWICE and held until the windows open.

POWER WINDOW INITIALIZATION PROCEDURE

1. Turn ignition to ON position.
2. From driver's seat ensure window lockout switch is NOT depressed.

POWER WINDOW MAIN SWITCH

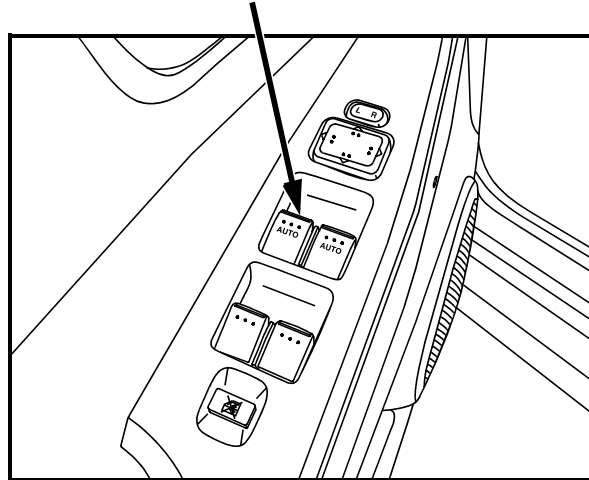


ENSURE WINDOW LOCKOUT
SWITCH IS NOT DEPRESSED

3. Press window switch down to fully open door window.

- Pull window switch up to fully close door window; hold switch up for two (2) seconds; release switch.

OPEN WINDOW FULLY, CLOSE WINDOW
FULLY HOLDING SWITCH UP FOR
TWO(2) SECONDS, RELEASE SWITCH



1601b

- Move to front passenger seat and repeat Steps 3 - 4 on passenger window switch.
- Mazdaspeed6 Only:** Move to rear seat and repeat Steps 3 - 4 at left and right rear seat window switches.
- Verify proper window operation using each door switch.

PART(S) INFORMATION

Model	Part Number	Description	Qty.	Notes
Mazda6	GP7A-67-560D	Body Control Module (BCM)	1	w/ anti-theft system
Mazda6	GP7B-67-560D	Body Control Module (BCM)	1	w/o anti-theft system
Mazdaspeed6	GP9B-67-560A	Body Control Module (BCM)	1	w/ advanced keyless
Mazdaspeed6	GP9A-67-560A	Body Control Module (BCM)	1	w/o advanced keyless
CX-7	EG24-67-560C	Body Control Module (BCM)	1	w/ anti-theft system
CX-7	EG23-67-560C	Body Control Module (BCM)	1	w/o anti-theft system

WARRANTY INFORMATION

NOTE:

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair. Refer to the Warranty Wizard for warranty term information.
- Additional diagnostic time cannot be claimed for this repair.

Warranty Type	A
Symptom Code	64
Damage Code	9W
Part Number Main Cause	SEE PART(S) INFORMATION
Quantity	1
Operation Number / Labor Hours:	XXB422RX / 0.3 Hrs. (Mazda6 or Mazdaspeed6) XXB456RX / 0.4 Hrs. (CX-7)